



Semnan University



Research Article

Application of the ABC Algorithm in Parameter Estimation and Kinetic Model Selection in Propionic Fermentation

Waldecleia Queiroz Da Costa ^a , Miguel Fernando Saraiva Maia ^b , Nilton Pereira Da Silva ^c ,
Deibson Silva Da Costa ^d , Emerson Cardoso Rodrigues ^b , Diego Cardoso Estumano ^{a*}

^aSimulation and Computational Biology Laboratory, High Performance Computing Center, UFPA, Belém-PA, Brazil

^bFaculty of Chemical Engineering, Federal University of Pará, Belém, PA, 66075-110, Brazil

^cDepartament of Mechanical Engineering, Federal University of Amazonas, Manaus, AM, 69067-005, Brazil

^dFaculty of Materials Engineering, Federal University of Pará, Belém, PA, 66075-110, Brazil.

ARTICLE INFO

Article history:

Received: 2023-09-17

Revised: 2024-07-25

Accepted: 2024-08-22

Keywords:

Parameter estimation;

Model selection;

ABC;

Propionic acid.

ABSTRACT

A propionic acid fermentation process not only provides a more sustainable approach but also opens the door to propionic acid production capacity in regions with limited petroleum supplies. With fermentation, low-cost substrates can be used, such as residual biomass; reducing their concentration in nature. This process becomes interesting because from it propionic acid is considered natural. Several models have already been developed to describe the dynamics of components such as: Microorganism (biomass), nutrients (substrate), metabolites (product). However, a challenge is how to define the model that best represents the kinetic term, and therefore, there are several models for this modeling. This article's novelty is the application of the Bayesian technique (Computational Bayesian Approximation) to estimate parameters and simultaneously select the best model. Model validation was carried out considering propionic fermentation regarding experimental data from the literature, which selected the Andrews model as the best to predict the dynamic of biomass, substrate and product by the following parameters estimated $\mu_{max} = 0.192$, $m_s = 0.005$, $m_p = 0.017$.

© 2024 The Author(s). Journal of Heat and Mass Transfer Research published by Semnan University Press.

This is an open access article under the CC-BY-NC 4.0 license. (<https://creativecommons.org/licenses/by-nc/4.0/>)

1. Introduction

Propionic acid, with the molecular formula $C_3H_6O_2$, is a colorless substance with a strong odor. This short-chain fatty acid has various applications, such as a preservative in animal feed, dairy products, and baked goods. Additionally, it is used as a chemical intermediate in the production of pharmaceuticals, herbicides, cosmetics, and cellulose acetate [1-2].

Although the chemical synthesis of propionic acid is economically viable, petroleum, a finite resource, faces increasing challenges and restrictions, such as limited access and a lack of complex catalysts. Due to pollution caused by non-renewable sources, many studies aim to improve the sustainable production of propionic acid, including alternatives like fermentation [3-4].

* Corresponding author.

E-mail address: dcestumano@ufpa.br

Cite this article as:

Da Costa, W. Q., Maia, M. F. S., Da Silva, N. P., Da Costa, D. S., Rodrigues, E. C. and Estumano, D. C., 2025. Application of the ABC Algorithm in Parameter Estimation and Kinetic Model Selection in Propionic Fermentation. *Journal of Heat and Mass Transfer Research*, 12(1), pp. 73-80.

<https://doi.org/10.22075/JHMTR.2024.31812.1478>

A propionic acid fermentation process not only provides a more sustainable approach but also opens the door to propionic acid production capacity in regions with limited petroleum supplies. With fermentation, low-cost substrates can be used, such as residual biomass; reducing their concentration in nature. This process becomes interesting because from it, propionic acid is considered natural [1-4].

Initially, the kinetic study of a dynamic fermentation process involves analyzing the concentration evolution of one or more components of a system. It comprises components: Microorganism (biomass), nutrients (substrate), metabolites (product). Which are generally represented by X, S and P in mathematical models [5].

A tool that contributes to the advancement of the process is the development and application of mathematical models. In mathematical modeling of the fermentation process, it is necessary to determine the kinetic model that represents the process [6]. Kinetic models indicate how the variables under study affect the speed of cell growth, product generation and substrate consumption.

The choice of kinetic model varies according to the type of process being worked on, such as in [7], where the Anaerobic Digestion Model No. 1 (ADM1) is modified to simulate biogas production in a large-scale agricultural plant by dividing carbohydrates into starch, cellulose, and hemicelluloses, and proteins into rapidly and slowly degrading fractions. Lactic acid was also added to the model. The model calibration was carried out in several stages: initial selection of coefficients based on the literature, sensitivity analysis to identify important parameters, and determination of the final parameter values, ensuring accuracy within a 95% confidence interval. The article aims to improve ADM1 for more accurate and relevant simulations of biogas production in agricultural contexts.

In another approach, still concerning anaerobic digestion, [8] describes pressurized anaerobic digestion as an effective method for producing biogas with high methane content, reducing the costs of upgrading and injecting biogas into the distribution network. This process has attracted scientific interest in the last decade, leading to the development of kinetic models for its optimization. The mentioned work proposes a modified model, model n.1, which analyzes the autogenerative high-pressure anaerobic digestion of volatile fatty acids in a batch system, evaluating the impact of the increased autogenic pressure in the reactor on the efficiency and dynamics of biogas production.

In this work, three kinetic models described in the literature were analyzed: Monod, Andrews

and Alba. Where each model presents different hypotheses to make inferences about the analyzed process.

The mathematical models are composed of the initial biomass value (X), the substrate-to-product conversion factor ($Y_{p/s}$), the substrate-to-cell conversion factor ($Y_{x/s}$), cell maintenance coefficient (m_s), coefficient product mass (m_p) and specific cell growth speed (μ_x). However, in order to have the complete model, it is still necessary to have a function for μ_x (kinetic model). Kinetic models are generally represented by a system of ordinary, coupled differential equations that describe reactions and interactions between reaction elements [9-10].

In this sense, with the intention of determining which model best represents the phenomenon studied, we chose to use the Bayesian technique Approximate Bayesian Computation (ABC), since this technique, in addition to estimating parameters, simultaneously selects the best model.

2. Fermentation Kinetic Models

The mathematical modeling and parameters of the fermentation process were based on [11]. This is a kinetic evaluation and mathematical modeling in propionic fermentation. The materials used in the system were: analytical grade glycerin (P.A. CHEMCO) as the carbon source and the microorganism *Propionibacterium acidipropionici* CCTT4843 (NRRL B-3569) for the fermentations. The concentration measurements were performed using gravimetry (dry weight), and the concentrations of organic acids and glycerol were determined by high-performance liquid chromatography (HPLC). The process occurred in batch mode, meaning that all the substrate was added at the beginning, and no reagents were added to the system except for those used for process control and safety. The kinetics of a bioprocess consists of analyzing the evolution of concentration values of one or more components of the production system as a function of the time of the bioprocess. The mathematical model uses mass balances to describe growth kinetics, substrate consumption and product production. The unstructured substrate, biomass and product models are presented in Eqs (1.a-c):

$$\frac{dS}{dt} = -\left(\frac{\mu_x}{Y_{x/s}} + m_s\right) \cdot X \quad (1.a)$$

$$\frac{dX}{dt} = \mu_x X \quad (1.b)$$

$$\frac{dP}{dt} = \mu_x \cdot Y_{p/x} \cdot X + m_p \cdot X \quad (1.c)$$

where μ_x is the specific cell growth rate, $Y_{X/S}$ is the substrate-to-cell conversion factor, m_s is the cell maintenance coefficient, $Y_{P/X}$ is the product yield factor in relation to biomass, m_p is the mass coefficient of the product.

The models evaluated differ in the way they represent the specific speed (μ_x). Below are some formulations for μ_x .

- **Monod**

The simplest kinetic model is the Monod model (eq. 2a). This model presents the specific speed as dependent on the limiting substrate concentration in the medium (S).

$$\mu_x = \mu_m \frac{S}{K_S + S} \quad (2.a)$$

where μ_m (h^{-1}) is the maximum cell growth speed, K_S ($g.L^{-1}$) is the saturation constant.

The constant K_S is known as Monod's constant and represents the substrate concentration at which the growth rate is half the maximum speed [12]. The Monod model is a simplification of the complicated mechanism of cell growth. This model does not consider the inhibition effect due to substrate and product concentrations; it only considers the substrate as limiting.

- **Andrews**

At high substrate concentrations, cell growth can be inhibited. Aiming to represent the inhibition effect [13] proposed Eq. 2.b. In this model, in addition to considering the substrate as limiting, it also considers it as an inhibitor.

$$\mu_x = \frac{\mu_m S}{K_S + S + \frac{S^2}{K_i}} \quad (2.b)$$

where K_i ($g.L^{-1}$) is substrate inhibition constant

When the substrate concentration (S) is lower than the value of the constant K_i , the value of the inhibition term (S^2 / K_i) tends to zero. Therefore, the term has no influence on the value of microbial kinetics. When the inhibition term is nullified, the Andrews model is reduced to the Monod model.

- **Alba**

In this model, inhibition without product competition is considered.

$$\mu_x = \frac{\mu_m}{(1 + \frac{K_S}{S})(1 + \frac{P}{K_P})} \quad (2.c)$$

The phenomenon of cell growth inhibition only applies to relatively low S values, less than or equal to K_S .

3. Computational Bayesian Approximation

In several scenarios in mathematical modeling there are difficulties in determining unknown parameters that in some models cannot be determined directly or the experiment to determine them is expensive [14-19]. One of the solutions to this difficulty is to perform inference through statistical techniques.

Among the classical statistical techniques, the most widespread is the least squares method, while among the Bayesian techniques, the most used are Maximum Likelihood and the Monte Carlo method via Markov Chain. Bayesian techniques are based on Bayes' theorem to make inferences [20-24].

$$\pi_{posteriori}(\theta|data) \propto \pi_{priori}(\theta)L(data|\theta) \quad (3)$$

where $\pi_{posteriori}(\theta|data)$ represents the posterior probability density of the parameters, $\pi_{priori}(\theta)$ prior probability distribution and $L(data|\theta)$ the likelihood function.

In some cases it is difficult to represent the likelihood function and in these cases it becomes unfeasible to use the Maximum Likelihood and Monte Carlo via Markov Chain methods. Because of this difficulty, the Computational Bayesian Approximation technique was used, since this technique does not require the Likelihood function to be represented.

Using the algorithm proposed by Toni et al. (2009)[25], the ABC technique uses transition populations to update the posterior probability distribution of the parameters referring to each model studied; in this way, the posterior probability of each parameter is represented by the last population [26-25-30]. However, one of the challenges of applying ABC lies in choosing the appropriate stopping criterion. Therefore, this work proposes an algorithm with stopping criteria based on the coefficient of variation (CV) of particle distances that were accepted in the previous population, as follows in Table 1.

Table 1. Modified ABC Algorithm.

1	Initialize with tolerance ϵ and high CV_1 coefficient of variation. Establish the limit value of the CV_{limit} coefficient of variation. Define the indicator population $pop = 0$.
2	Define the indicator particle $i = 1$
3	Sample the model m^* from the model prior $\pi(m)$. If $pop = 0$, draw the set of parameters θ^* of model m^* independently of the prior parameters of the model drawn $\pi(\theta(m^*))$. If $pop > 0$, draw θ^* of the previous population

$\{\theta(m^*)_{pop-1}\}$ with weight $w(m^*)_{pop-1}$ and move the particle θ^* with a transition kernel (K_{pop}) para obter $\theta^{**} \sim K_{pop}(\theta/\theta^*)$. If $\pi(\theta^{**}) = 0$, return to step 3.

Simulate a set of candidate data from the posterior distribution: $[S P X] \sim \pi([S P X] / \theta^{**}, m^*)$. If the distance function $d([S P X]^{exp}, [S P X]^*) \geq \epsilon$, come back to step 3.

- Define $m_{pop}^{(i)} = m^*$ and add θ^{**} for the particle population $\{\theta(m^*)_{pop}\}$ and calculate the weight of the particle θ^{**} as:

$$w_{pop}^{(i)} = \begin{cases} 1, & \text{if } pop = 0, \\ \frac{\pi(\theta^{**})}{\sum_{j=1}^N w_{pop-1}^{(j)} K_{pop}(\theta_{pop-1}^{(j)} / \theta^{**})} & \text{if } pop > 0 \end{cases}$$

- If $i < N$, define $i = i + 1$ and come back to step 3.
- For each model m , normalize the weights of the accepted particles.
- If $CV_{pop} > CV_{limit}$, define $pop = pop + 1$ and come back to step 2. Otherwise, stop.

4. Results

The application of the computational Bayesian technique (ABC) was carried out considering propionic fermentation data from [11]. The a priori probability distributions were considered to be a uniform distribution with the values presented in Table 2. Since it is a kinetic process, the distributions follow positive values, making them physically possible. High values for the parameters were considered to fit the hypotheses. The initial conditions used for biomass, substrate and product were $X(0) = 0.10$,

$S(0) = 20.00$ and $P(0) = 0.00$ respectively (Marinho et al., 2018).

By applying the Computational Bayesian Approximation Bayesian algorithm, considering the measurements of X, S and P presented by Marinho et al. (2018). The analyzes were carried out to verify whether the tolerance was monotonically decreasing (Figure 1), which model order best represents the experimental data (Figure 2), parameter estimates (Table 3) and analyze whether the models were able to simulate the experimental data by comparing the simulated and experimental data (Figure 3-5).

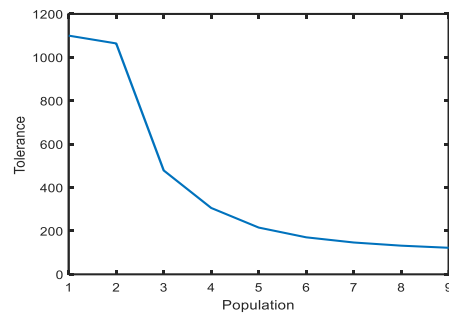


Fig. 1. Tolerance in each population of the algorithm.

It can be seen in Figure 1 that tolerance satisfied the condition of being monotonically decreasing, observing that the greatest reduction was in the advancement from the second to the third population. However, the algorithm needed 9 populations to reach the adopted stopping criterion. (C.V. = 0.30).

The parameter estimates are presented in Table 2; the estimates were made by evaluating the samples of each parameter in the last population. With these samples, the mean and 99% credibility interval for X, S and P for each model are calculated.

Table 2. Limits for the prior probability distribution (uniform distribution)

	Monod		Alba		Andrews
ms (h ⁻¹)	[0 1.00]	ms (h ⁻¹)	[0 1.00]	ms (h ⁻¹)	[0 1.00]
μ_{max} (h ⁻¹)	[0 1.00]	μ_{max} (h ⁻¹)	[0 1.00]	μ_{max} (h ⁻¹)	[0 1.00]
Ks (g/L)	[0 40.00]	Ks (g/L)	[0 20.00]	Ks (g/L)	[0 50.00]
mp (h ⁻¹)	[0 0.20]	Kp (g/L)	[0 76.00]	mp (h ⁻¹)	[0 0.30]
		mp (h ⁻¹)	[0. 0.30]	Ki (g/L)	[0 60.00]

Table 3. Parameter estimates (mean and 99% credibility interval).

	Monod		Alba		Andrews
ms (h ⁻¹)	0.007 (0.002; 0.103)	ms (h ⁻¹)	0.008 (0.005 ; 0.013)	ms (h ⁻¹)	0.005 (0.001 ; 0.0013)
μ_{max} (h ⁻¹)	0.112 (0.083 ; 0.214)	μ_{max} (h ⁻¹)	0.109 (0.099 ; 0.127)	μ_{max} (h ⁻¹)	0.192 (0.093; 0.229)
Ks (g/L)	16.146 (8.393 ; 44.874)	Ks (g/L)	13.251 (10.746; 18.189)	Ks (g/L)	22.912 (2.657 ; 54.887)
mp (h ⁻¹)	0.024 (0.004 ; 0.042)	Kp (g/L)	38.774 (27.869 ; 51.044)	mp (h ⁻¹)	0.026 (0.005 ; 0.052)
		mp (h ⁻¹)	0.017 (0.007 ; 0.028)	Ki (g/L)	27.27 (5.993 ; 72.42)

Where m_s is the substrate maintenance rate, representing the minimum amount of substrate a microorganism needs to maintain its vital functions (cellular maintenance) without growing; m_p is the specific production rate of the product, representing the rate at which a product (such as a metabolite) is formed per unit of biomass per unit of time; μ_{max} is the maximum specific growth rate, representing the maximum growth rate of microorganisms when the substrate is in excess and other environmental conditions are ideal; K_s is the saturation constant (or affinity constant), representing the substrate concentration at which the growth rate is half of μ_{max} . It indicates the affinity of microorganisms for the substrate.

These parameters are of fundamental importance as they improve fermentative processes in terms of efficiency and productivity, as well as help in monitoring and controlling the process, allowing real-time adjustments to maintain ideal conditions. Substrate optimization helps determine the ideal amount of substrate to be used, minimizing waste and maximizing microbial growth and metabolite production. They are fundamental for the planning of new fermentative processes and the improvement of existing processes, ensuring scalability and economic viability [12; 31-33].

When evaluating Table 2, it is clear that the parameters in common between the models (m_s ; μ_{max} ; K_s and m_p) present estimates of the same magnitude. This assessment of the credibility of the estimate by having the same physical meanings. It can be concluded that the methodology has good precision when verifying that the range of the credibility interval is small when compared with the average of the estimates. However, it can be seen that the smallest range is precisely that of the Andrews model, which was selected as the best (see Figure 2), as it has a higher frequency in the last population to be evaluated (ninth population).

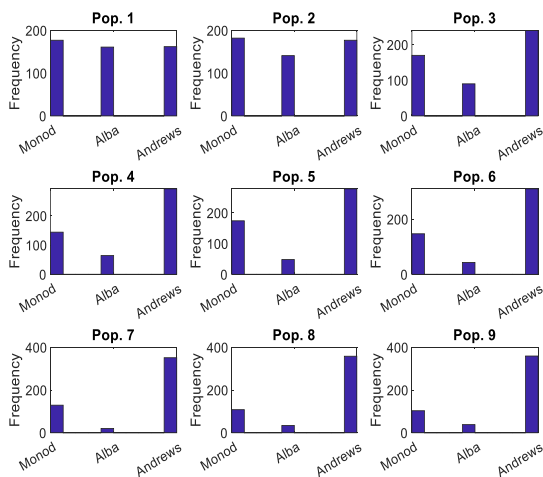


Fig. 2. Model selection according to population evolution.

Finally, comparisons between the estimates of X, S and P with the experimental measurements were evaluated considering the 3 kinetic models. These comparisons are presented in Figures 3-5.

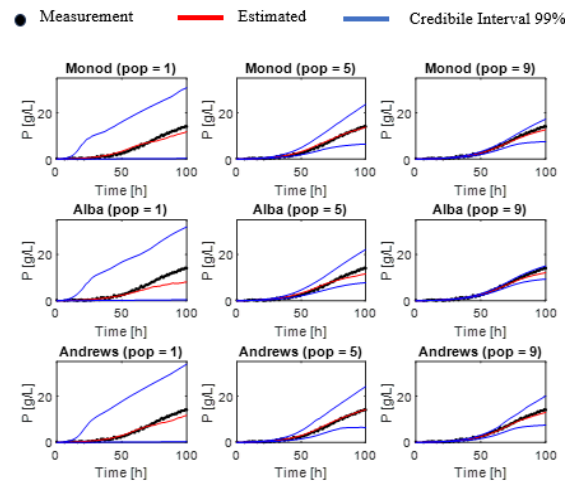


Fig. 3. Comparison between simulated and experimental measurements of product P.

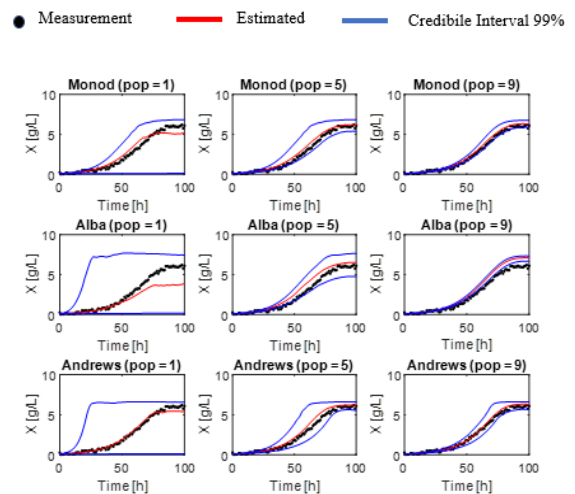


Fig. 4. Comparison between simulated and experimental measurements of biomass X.

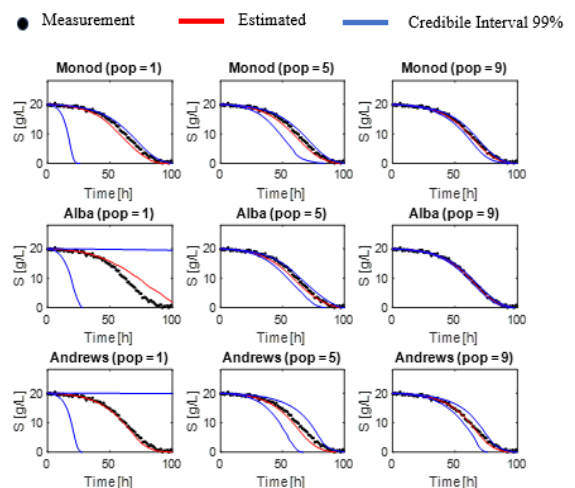


Fig. 5. Comparison between simulated and experimental measurements of substrate S.

Figures 3-5 present the estimates of the product P, substrate S and biomass X. It can be seen that in the first population in all state variables (P, S and X). This happens because in the first population, the parameter samples are randomly drawn from the a priori probability distribution. As the populations advance, the parameter space of the parameters reduces and consequently, the uncertainty of the state variables (P, S and X) reduces, as can be seen in Figures 3-5 when comparing the uncertainties in populations 1, 5 and 9.

It is observed in Figures 3-5 that the Andrews model has slightly slower kinetics compared to the other models. This effect occurs due to the presence of the inhibition factor by the substrate (K_s) and by the product (K_i), which slow down the cell growth rate. It is also noted that all substrate was consumed, and the models predict the same amount of product formed. Therefore, using the Andrews model, there is no possibility of total inhibition due to the substrate concentration ($\mu_x = 0$). This model implies that cells are capable of growing regardless of the substrate concentration in the medium, which is contrary to what is observed in reality. There is a concentration at which cell growth is completely inhibited (MULCHANDANI & LUONG, 1989).

5. Conclusions

The Bayesian technique Computational Bayesian Approximation proved to be robust and capable of estimating parameters and selecting models simultaneously in kinetic models applied to simulate the dynamics of substrate S, product P and biomass X. When applied to propionic fermentation data, the algorithm selected as the best model which represents the kinetics by the Alba equation been the parameters estimated $\mu_{max} = 0.192$, $m_s = 0.005$, $m_p = 0.017$. In addition to this being the best model, it was verified that this model represents very well the dynamics of the state variables (S, P and X). Therefore, if one wishes to simulate propionic fermentation in different scenarios, one can use the system of coupled ordinary differential equations presented and consider the Andrews kinetic model with the estimated parameters.

Acknowledgment

Thanks FAPESPA for supporting research through financing the project entitled "Adsorção De Gases Em Leito Fixo: Uso De adsorventes Produzidos A Partir De Resíduos De Mineração Em Sistema Com escala Semi Piloto" agreement N°13/2022.

Funding Statement

This research did not receive any specific grant from funding agencies in the public, commercial, or not-for-profit sectors.

Conflicts of Interest

The author declares that there is no conflict of interest regarding the publication of this article.

References

- [1] Stowers, C. C., Cox, B. M., & Rodriguez, B. A., 2014. Development of an industrializable fermentation process for propionic acid production. *Journal of Industrial Microbiology and Biotechnology*, 41(5), pp.837-852.
- [2] Wang, Z., & Yang, S. T., 2013. Propionic acid production in glycerol/glucose co-fermentation by *Propionibacterium freudenreichii* subsp. *shermanii*. *Bioresource technology*, 137, pp. 116-123.
- [3] Monge, E. C., Levi, M., Forbin, J. N., Legesse, M. D., Udo, B. A., deCarvalho, T. N., & Gardner, J. G., 2020. High-throughput screening of environmental polysaccharide-degrading bacteria using biomass containment and complex insoluble substrates. *Applied microbiology and biotechnology*, 104, pp. 3379-3389.
- [4] Himmi, E. H., Bories, A., Boussaid, A., & Hassani, L., 2000. Propionic acid fermentation of glycerol and glucose by *Propionibacterium acidipropionici* and *Propionibacterium freudenreichii* ssp. *shermanii*. *Applied Microbiology and Biotechnology*, 53, pp. 435-440.
- [5] Pradhan, N., Dipasquale, L., d'Ippolito, G., Fontana, A., Panico, A., Lens, P. N., & Esposito, G., 2016. Kinetic modeling of fermentative hydrogen production by *Thermotoga neapolitana*. *International Journal of Hydrogen Energy*, 41(9), pp. 4931-4940.
- [6] Miller, K. V., & Block, D. E., 2020. A review of wine fermentation process modeling. *Journal of Food Engineering*, 273, p.109783.
- [7] Waszkielis K., Białobrzewski I., Bułkowska K., 2022. Application of anaerobic digestion model No. 1 for simulating fermentation of maize silage, pig manure, cattle manure and digestate in the full-scale biogas plant. *Fuel*, 317, p. 123491, ISSN 0016-2361.
- [8] De Crescenzo C., Marzocchella A., Karatza D., Chianese S., Musmarra D., 2024.

- Autogenerative high-pressure anaerobic digestion modelling of volatile fatty acids: Effect of pressure variation and substrate composition on volumetric mass transfer coefficients, kinetic parameters, and process performance. *Fuel*, 358, Part A, p. 130144, ISSN 0016-2361.
- [9] Wang, J., & Wan, W., 2009. Kinetic models for fermentative hydrogen production: a review. *International journal of hydrogen energy*, 34(8), pp. 3313-3323.
- [10] Zhao, M., Zhao, S., & Liu, F., 2023. Semi-Supervised Hybrid Modeling of the Yeast Fermentation Process. *Machines*, 11(1), p. 63.
- [11] Marinho, C., Santos, A., Barreto, L., Saraiva, S., Carvalho, F., & Coêlho, d., 2018. avaliação cinética e modelagem matemática na fermentação propiônica. XXII congresso brasileiro de engenharia química, são paulo - sp
- [12] Monod, J., 1949. The growth of bacterial cultures. *Annual review of microbiology*, 3(1), pp. 371-394.
- [13] Andrews, J. F., 1968. A mathematical model for the continuous culture of micro-organisms utilizing inhibitory substrates. *Biotechnol Bioeng*.
- [14] Nunes, K. G. P., Dávila, I. V. J., Amador, I. C. B., Estumano, D. C., & Féris, L. A., 2021. Evaluation of zinc adsorption through batch and continuous scale applying Bayesian technique for estimate parameters and select model. *Journal of Environmental Science and Health, Part A*, 56(11), pp. 1228-1242.
- [15] Moura, C. H., Viegas, B. M., Tavares, M., Macedo, E., & Estumano, D. C., 2022. Estimation Of Parameters And Selection Of Models Applied To Population Balance Dynamics Via Approximate Bayesian Computational. *Journal of Heat and Mass Transfer Research*, 9(1), pp. 53-64.
- [16] Nunes, K. G. P., Davila, I. V. J., Arnold, D., Moura, C. H. R., Estumano, D. C., & Féris, L. A., 2022. Kinetics and thermodynamic study of laponite application in caffeine removal by adsorption. *Environmental Processes*, 9(3), p. 47.
- [17] Tavares, R., Santana Dias, C., Rodrigues Moura, C. H., Rodrigues, E. C., Viegas, B., Macedo, E., & Estumano, D. C., 2022. Parameter Estimation in Mass Balance Model Applied in Fixed Bed Adsorption Using the Markov Chain Monte Carlo Method. *Journal of Heat and Mass Transfer Research*, 9(2), pp. 219-232.
- [18] Ferreira, J. R., Sena, A. P., Coutinho, J. P. D. S., Estumano, D. C., & Macêdo, E. N., 2023b. Fluid dynamics characterization of stirred-tank reactors via approximate Bayesian computational (ABC) for parameter estimation and model selection. *Numerical Heat Transfer, Part A: Applications*, pp. 1-18.
- [19] Jurado-Davila, I. V., Schneider, I. A. H., Estumano, D., & Amaral Féris, L., 2023b. Phosphate removal using dolomite modified with ultrasound: mathematical and experimental analysis. *Journal of Environmental Science and Health, Part A*, 58(5), pp. 469-482.
- [20] Mitchell, D. A., Krieger, N., & Estumano, D. C., 2023. Estimation of selectivities in the lipase-catalyzed esterification of trimethylolpropane with fatty acids. *Biochemical Engineering Journal*, 198, p.109024.
- [21] Ferreira, J. R., Senna, A. P., Macêdo, E. N., & Estumano, D. C., 2023a. Aerobic bioreactors: A Bayesian point of view applied to hydrodynamic characterization and experimental evaluation of tracers. *Chemical Engineering Science*, 277, p.118850.
- [22] Jurado-Davila, V., De Oliveira, J. T., Estumano, D., & Féris, L. A., 2023a. Fixed-bed column for phosphate adsorption combining experimental observation, mathematical simulation, and statistics: Classical and Bayesian. *Separation and Purification Technology*, 317, p.123914.
- [23] Toffoli de Oliveira, J., da Luz Arsufi, A. B., Cardoso Estumano, D., & Féris, L. A., 2023. Bayesian Computational Technique for Modeling Caffeine Adsorption in a Fixed-Bed Column: Use of the Maximum Adsorption Capacity Deterministically and Experimental Design. *Industrial & Engineering Chemistry Research*, 62(18), pp. 7127-7137.
- [24] Estumano, D. C., Hamilton, F. C., Colaco, M. J., Leiroz, A. J., Orlande, H. R. B., Carvalho, R. N., & Dulikravich, G. S., 2014. Bayesian estimate of mass fraction of burned fuel in internal combustion engines using pressure measurements. In *Engineering Optimization IV-Proceedings of the 4th International Conference on Engineering Optimization* (pp. 997-1004).
- [25] Toni, T., Welch, D., Strelkowa, N., Ipsen, A., & Stumpf, M. P., 2009. Approximate Bayesian computation scheme for parameter inference and model selection in dynamical systems. *Journal of the Royal Society Interface*, 6(31), pp. 187-202.

- [26] Liepe, J., Kirk, P., Filippi, S., Toni, T., Barnes, C. P., & Stumpf, M. P., 2014. A framework for parameter estimation and model selection from experimental data in systems biology using approximate Bayesian computation. *Nature protocols*, 9(2), pp. 439-456.
- [27] Turner, B. M., & Van Zandt, T., 2012. A tutorial on approximate Bayesian computation. *Journal of Mathematical Psychology*, 56(2), pp. 69-85.
- [28] Leuenberger, C., & Wegmann, D., 2010. Bayesian computation and model selection without likelihoods. *Genetics*, 184(1), pp. 243-252.
- [29] Marjoram, P., Molitor, J., Plagnol, V., & Tavaré, S., 2003. Markov chain Monte Carlo without likelihoods. *Proceedings of the National Academy of Sciences*, 100(26), pp. 15324-15328.
- [30] Silva, N. P., Loiola, B. R., Costa, J. M., & Helcio, R.B., 2020. Approximate Bayesian Computation Applied to Model Selection and Parameter Calibration in Cell Proliferation. In *14th WCCM-ECCOMAS Congress 2020* (Vol. 1300).
- [31] Pirt, S. J., 1965. The maintenance energy of bacteria in growing cultures. *Proceedings of the Royal Society of London. Series B. Biological Sciences*, 163(991), pp. 224-231.
- [32] Bailey, J. E., & Ollis, D. F., 1986. *Biochemical Engineering Fundamentals*. McGraw-Hill.
- [33] Mulchandani, A.; Luong, J. H. T., 1989. Microbial inhibition kinetics revisited. *Enzyme and Microbial Technology*, 11(2), p. 66-73.